



# HOTMARK SIR



CLASS  
1



POLYURETHANE



150° - 160°C



PEEL : COLD



Flex Blade 45°  
Medium Pressure



110 µm



15 - 20 SEC

## SPECIFICATIONS

### APPLICATION

1. Cut the material in reverse with a Flex regular blade
2. Weed the excess material
3. Heat press on a SEFRA machine on the garment at 150-160° C & Protect the polyester carrier with silicone paper 15 -20 sec - medium pressure
4. Peel the carrier off when cold

THICKNESS:  Polyurethane 110 microns

CARRIER: Adhesive & Transparent polyester

CERTIFICATES:  Oeko-Tex Label Standard 100 Class I



### APPLIES ON

Cotton • Polyester • Acrylic • Softshell & Similar Fibres

### CARE & MAINTENANCE

- Always respect the garment's instructions
- Allow 24 hours after application before washing
- Iron the backside only

#### WASH

- Max 80° C
- Preferably inside out
- Do not bleach
- Tumble-dry unapproved
- Dry-cleaning approved

#### STORE

- Up to 1 year
- In a dry room (15-30° C)
- Away from sunlight
- In vertical position

**Chemica**  
Heat transfers for textiles