

Technical Data Sheet

Normandy® Eclipse® FL

Normandy Eclipse FL is the black backed version of our world famous Normandy Pro. Normandy Eclipse is a 13 oz. banner or billboard material that is designed for open frame billboard systems or any application where complete opacity is required. Normandy Eclipse has all the same features of the Normandy Pro including a 1000 x 1000 high tenacity yarn construction, extreme cold resistance, and premier face film. It is available in matte and gloss finishes in widths of 126" and 196"

Material Details

CHARACTERISTICS	TEST METHOD	METRIC	ENGLISH	
Support Cloth	DIN 60001	Polyester	Polyester	
Yarn dtex	DIN 53830	1100 X 1100 dtex	1000 X 1000 denier	
Type of Coating	N/A	PVC	PVC	
Total Weight	DIN EN ISO 2286-2	450 g/m ²	13 oz/yd ²	
Tensile Strength	ISO 13934-1:1999 C.R.E STRIP METHOD	1505 X 1302 N/5cm	172 X 148.7 lbs/in	
Tear Strength (warp/weft)	ISO 13937-2:2000,C.R.E SINGLE TONGUE METHOD	460 X 496.2 N	104 X 111.5 lbs	
Flame Resistance	DIN 4102	NFPA 701, CSFM, Title 19, B1		
Low Temperature (No Crack at:)	ISO 13934-1:1999	-20° C	-4º F	
RF Weldable (Heat Sealable)	ASTM G21	Yes Yes		
Fungus Resistance	DIN 53354	Treated		

	Back-lit	Banner	Billboard	Blockout	Building Wrap	Display Systems	Truckside
Applications							

Ink Printability

Solvent	Eco Solvent	UV	Latex	Screen Printing	Dye Transfer	Dye Direct

Available Sizes

Metric (m)	English (inches)
3.20, 5.00	126, 196

Key: ■ - Excellent □ - Good

The information on physical and chemical characteristics is based upon tests believed to be reliable. The values are intended only as a source of information. A legally binding guarantee of specific properties is not to be inferred from our specifications. They are given without guaranty and do not constitute a warranty. The purchaser should independently determine, prior to use, the suitability of this material for his/her specific purpose. (Data represents averages and is not intended for use as a specification.)

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