

Normandy Pro FL is a premium 13 oz. banner or billboard material. It is compatible with latex, solvent and UV inks. The Normandy brand is recommended by printer manufacturers and preferred by high end, wide format printing facilities. This product has a 1000 x 1000 high tenacity yarn construction that makes it one of the strongest 13 oz. billboard substrates in the market. It has a unique face film which produces vibrant and consistent prints. Normandy Pro comes in both matte and gloss finishes in widths ranging from 98” – 196”. In 80” widths and below, this product is called JetFlex FL.

### Material Details

CHARACTERISTICS	TEST METHOD	METRIC	ENGLISH
Support Cloth	DIN 60001	Polyester	Polyester
Yarn dtex	DIN 53830	1100 x 1100 dtex	1000 x 1000 denier
Type of Coating	N/A	PVC	PVC
Total Weight	DIN EN ISO 2286-2	440 g/m <sup>2</sup>	13 oz/yd <sup>2</sup>
Tensile Strength	ISO 13934-1:1999 C.R.E. STRIP METHOD	1363 X 1139.5 N/5cm	155.7 X 130 lbs/in
Tear Strength (warp/weft)	ISO 13937-2:20000 C.R.E. SINGLE TONGUE METHOD	111.8 X 152 N	25 X 34 lbs
Flame Resistance	DIN 4102	NFPA701, CSFM, Title 19, UBC 26-6, B1	
Low Temperature (No Crack at:)	ISO 13934-1:1999	Low at -20°C	Low at -4°F
RF Weldable (Heat Sealable)	DIN 53354	Yes	Yes
Fungus Resistant	ASTM G21	Treated	

### Applications

	Back-lit	Banner	Billboard	Blockout	Building Wrap	Display Systems	Truckside
Applications		■	■			■	

### Ink Printability

Solvent	Eco Solvent	UV	Latex	Screen Printing	Dye Transfer	Dye Direct
■	□	■	■	■		

### Available Sizes

Metric (m)	English (inches)
2.50, 2.60, 3.20, 3.81, 4.50, 5.00	98, 102, 126, 150, 177, 196

**Key:** ■ - Excellent □ - Good

The information on physical and chemical characteristics is based upon tests believed to be reliable. The values are intended only as a source of information. A legally binding guarantee of specific properties is not to be inferred from our specifications. They are given without guaranty and do not constitute a warranty. The purchaser should independently determine, prior to use, the suitability of this material for his/her specific purpose. (Data represents averages and is not intended for use as a specification.)